CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO 83MM MENTHOLATED FOIL FTB
BRAND CODE-01270 (STD)(MF)

EFFECTIVE DATE: 07/31/95
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	16.0	MG/CIGT	15.5 - 16.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	62.0	MM					
FILTER LENGTH	:	21.0	MM					
TIPPING LENGTH	:	25.000	MM					
TOTAL R.T.D.	:	4.70	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70

TIPPING PAPER : 50MM X 3500M CORK KC GSR 757/M2 11-192-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO MENTHOLATED FOIL FTB

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO GREEN #83280 (MARK 9) 60-946-A

PRINT DIE : MARLBORO

MENTHOLATED FOIL: 16-024-A 114MM 19# ALUFOIL SURF TREAT65.0MG/155MM

2057688328

REASON FOR CHANGE : CIGARETTE PAPER CHANGED FROM 24CU/0.6%; PM MAT'L
: CODE 10-990-A U/R W/10-771-A TO 33CU/0.6%; PM
: MAT'L CODE 10-774-A TO DECREASE TAR DELIVERY. TPG
: PAPER UPDATED TO CURRENT. NO WT CHG. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 7/24/95

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APPROVED BY: Janice M Busic

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